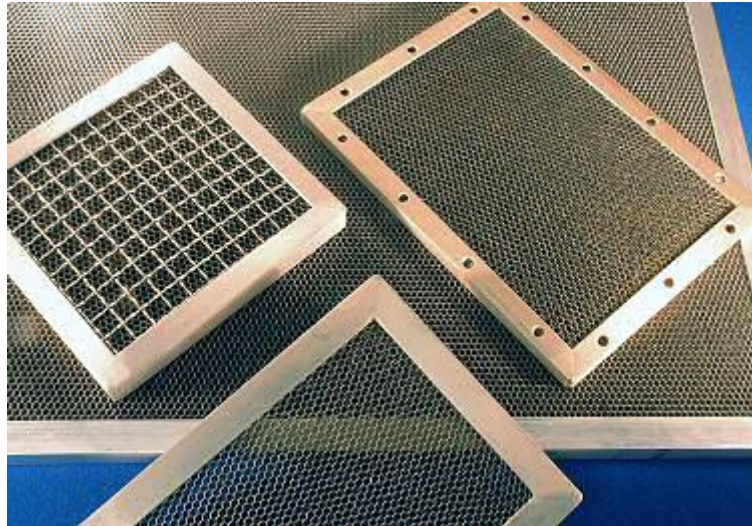


Honeycomb Vent Panels



We use 5052 grade aluminium foil which is a lightweight material offering superior strength and corrosion resistance over commercial grade aluminium foils. It meets all the requirements of MIL-C-7438. This material is used to manufacture aircraft floors & wing edges, missile wings, helicopter rotor blades etc, so quality and repeatability is assured.

Currently we have 7 frame styles available. To keep down production cost, vent panels made with styles 1701, 1703, 1705, 1706 & 1707 are normally supplied with 3 corners notched and the 4th joined corner welded. If required, all 4 corners of the panel can be supplied fully welded. Frame styles 1702 & 1704 are always supplied with fully welded corners.

All frame styles are supplied with a conductive gasket to provide the best electrical contact between the frame and mating metal surface.

Standard tolerances for overall Finished Vent Dimensions are +/- 0.8mm

Standard tolerances on Hole Centres are +/- 0.4mm

Typical corner radii on frame styles 1701, 1703, 1705, 1706 & 1707 are R3.0mm

The standard finish for aluminium vent panels is SemPas , it fully meets the **RoHS** directive and replaces Alocrom 1200. This in-house process applies a permanganate passivation which is a chromate free, inorganic and non toxic coating. The process produces a dense, uniform coating consisting of aluminium and reduced manganese oxides giving a golden yellow colour to the surface. The surface finish is conductive with a low contact resistance equalling Alocrom 1200. It also meets all requirements of MIL-C-5541E for corrosion and electrical conductivity

Aluminium Honeycomb Sizes & Styles

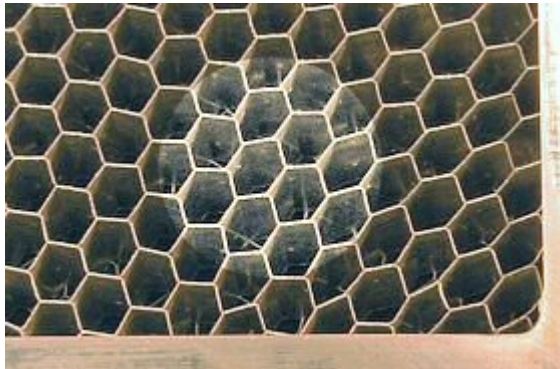
Standard straight cell sizes & thicknesses held in stock are:

3.2mm (0.125") cell x 12.70mm (0.50") thick

3.2mm (0.125") cell x 6.35mm (0.25") thick

1.6mm (0.0625") cell x 6.35mm (0.25") thick

3.2mm (0.125") cell x 3.2mm (0.125") thick



Standard slant cell sizes, angles & thicknesses held in stock are:

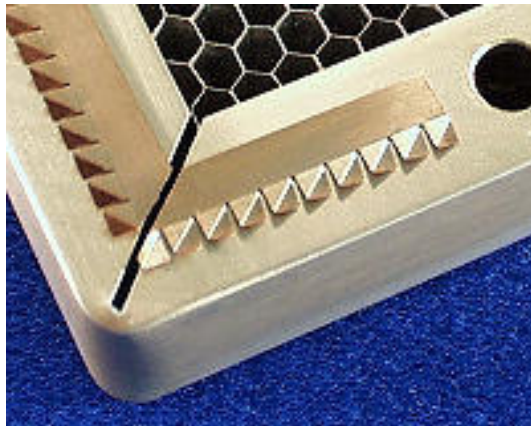
3.2mm (0.125") cell x 6.35mm (0.25") thick x 30°

3.2mm (0.125") cell x 6.35mm (0.25") thick x 45°

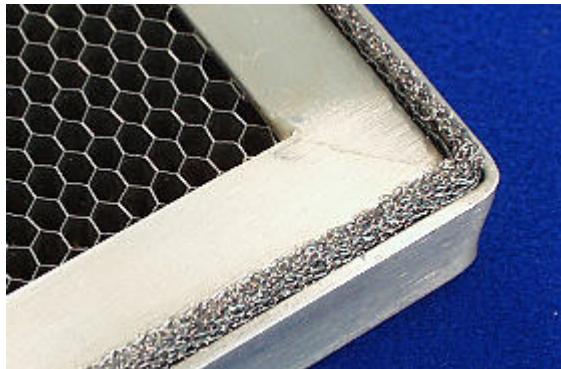


Gaskets:

Frame styles 1702 & 1703 are supplied fitted with solid monel mesh EMC gasket as standard. Tin-plated Copper Clad Steel (TCS), Aluminium or Stainless Steel solid mesh can also be specified if required. All other frame styles can be supplied with many different types of EMC gaskets including knitted mesh bonded to an environmental seal, oriented wires in silicone, conductive fabric over foam or beryllium copper



1703 style Attenuvent showing a welded corner
(Rear with EMC Gasket)



1703 style Attenuvent showing notched corners
(Rear with EMC Gasket)



Kick Plates:

For high traffic areas or where honeycomb damage could easily occur kick plates can be fitted. Two types are stocked as standard, however custom designs to customers specific requirements (i.e louvred openings) can be discussed and fitted if requested

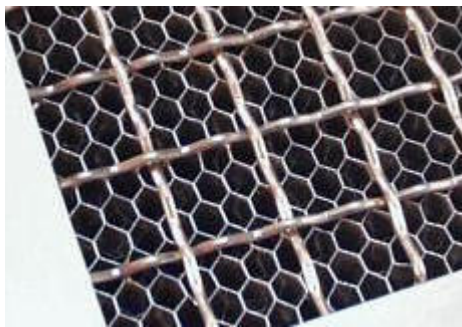
Expanded Aluminium style:

Provides maximum protection but reduced airflow



Woven Stainless Steel mesh

Provides lower protection but with better airflow



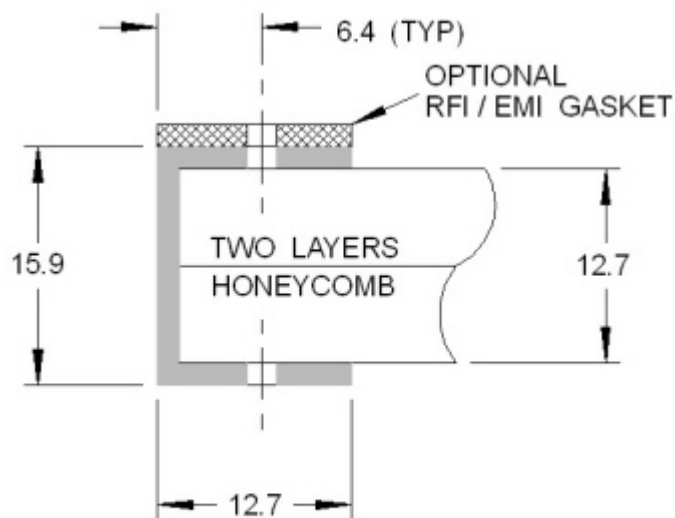
Fixings:

Vents are normally supplied with drilled clearance holes to customer specific sizes. Inserts are also offered and are stocked in M3, M4 & M5 sizes. Other styles and sizes are available on request. Standard tolerance on Hole Centres is +/- 0.4mm



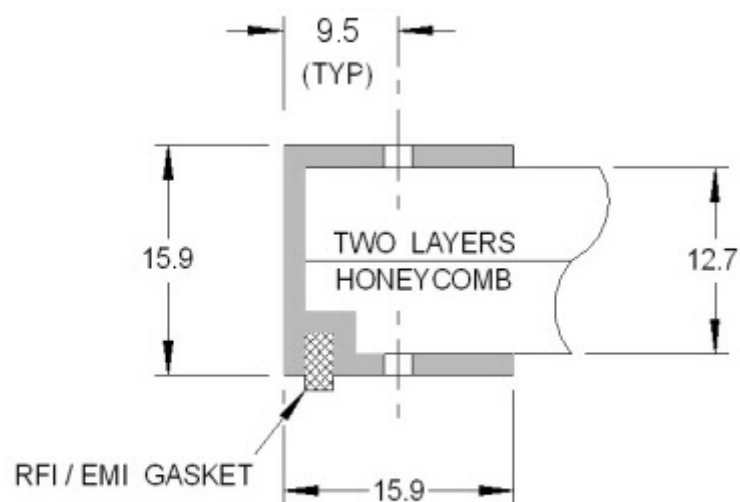
Standard Frames

1701 Will accommodate 2 layers of 3.2 or 1.6mm cell x 6.35mm thick honeycomb. Or one layer of 3.2mm cell x 6.35mm thick and one layer of 3.2mm x 6.35mm thick angled honeycomb



FRAME TYPE 1701

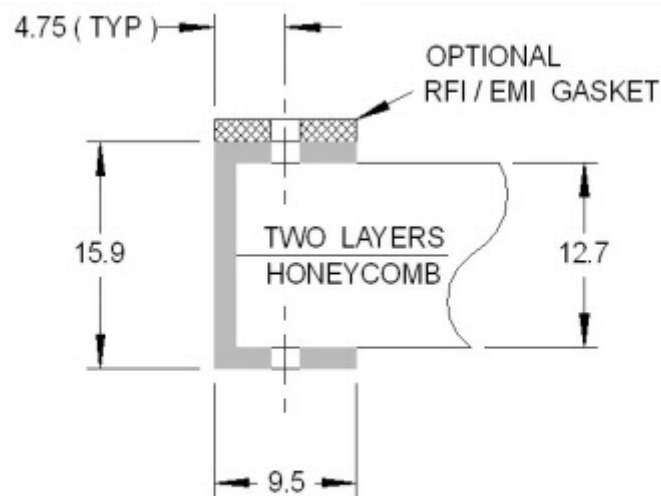
1703 Will accommodate 2 layers of 3.2 or 1.6mm cell x 6.35mm thick honeycomb. Or one layer of 3.2mm cell x 6.35mm thick and one layer of 3.2mm x 6.35mm thick angled honeycomb.



FRAME TYPE 1703

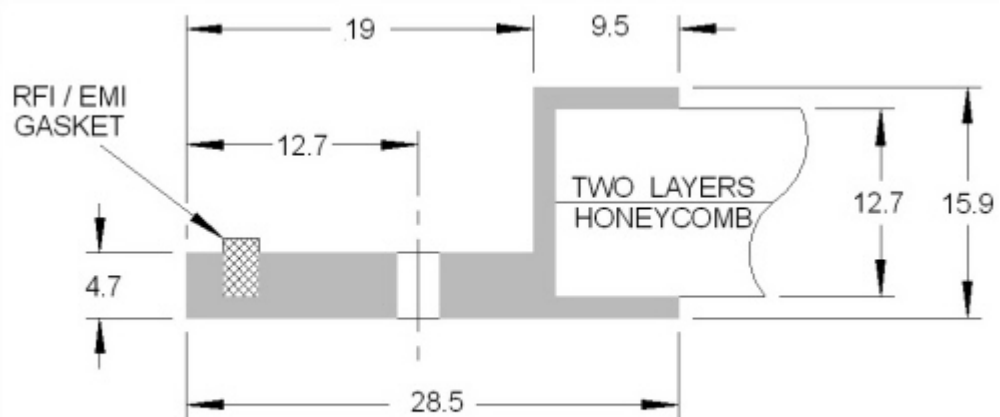
Standard Frames

1707 Will accommodate 2 layers of 3.2 or 1.6mm cell x 6.35mm thick honeycomb. Or one layer of 3.2mm cell x 6.35mm thick and one layer of 3.2mm x 6.35mm thick angled honeycomb.



FRAME TYPE 1707

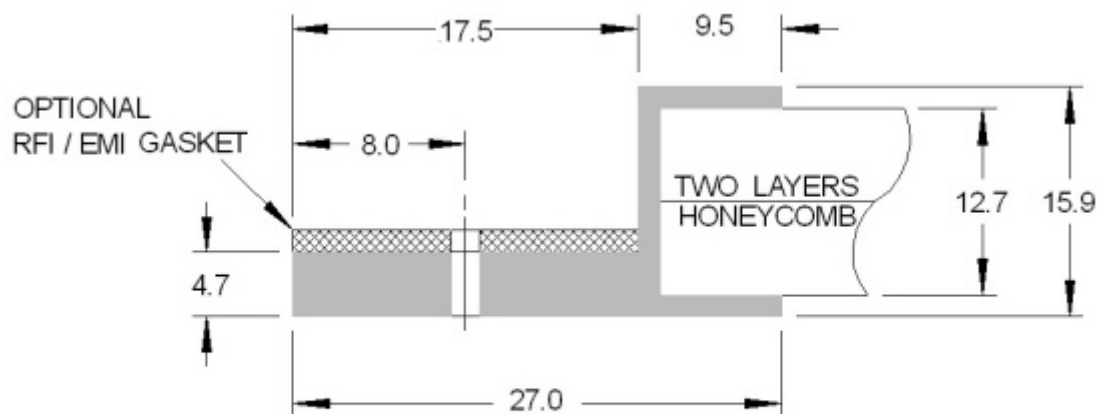
1702 Will accommodate 2 layers of 3.2 or 1.6mm cell x 6.35mm thick honeycomb. Or one layer of 3.2mm cell x 6.35mm thick and one layer of 3.2mm x 6.35mm thick angled honeycomb



FRAME TYPE 1702

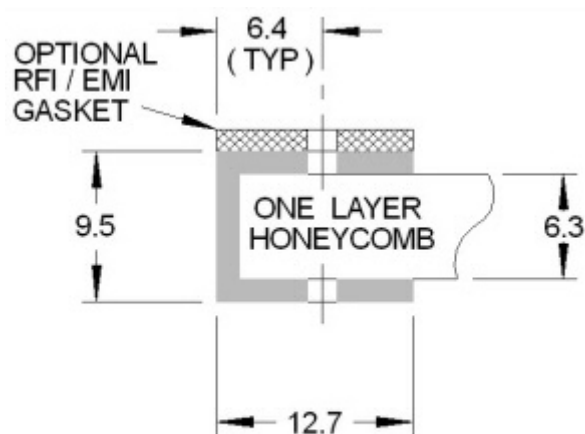
Standard Frames

1704 Will accommodate 2 layers of 3.2 or 1.6mm cell x 6.35mm thick honeycomb. Or one layer of 3.2mm cell x 6.35mm thick and one layer of 3.2mm x 6.35mm thick angled honeycomb.



FRAME TYPE 1704

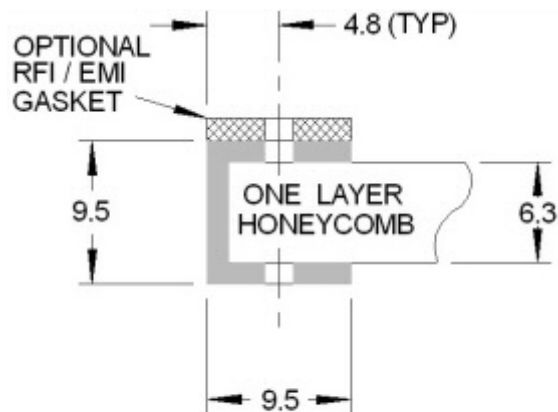
1705 Will accommodate 1 layer of 3.2 or 1.6mm cell x 6.35mm thick honeycomb. Also possible to accommodate 2 layers of 3.2mm cell x 3.2mm thick honeycomb



FRAME TYPE 1705

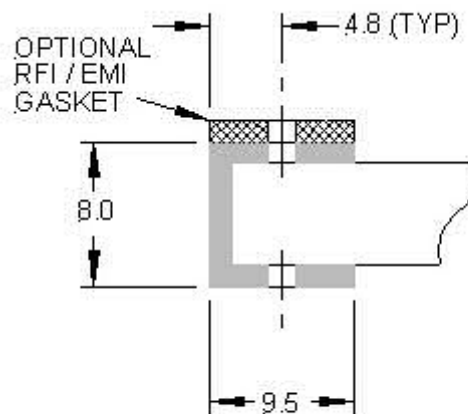
Standard Frames

1706 Will accommodate 1 layer of 3.2 or 1.6mm cell x 6.35mm thick honeycomb. Also possible to accommodate 2 layers of 3.2mm cell x 3.2mm thick honeycomb.



FRAME TYPE 1706

1709 Main use is for dust filter panels that can be fitted over EMC vent panels, but can accommodate one layer of 3.2 or 1.6mm cell x 6.35mm thick honeycomb, however this is not recommended.

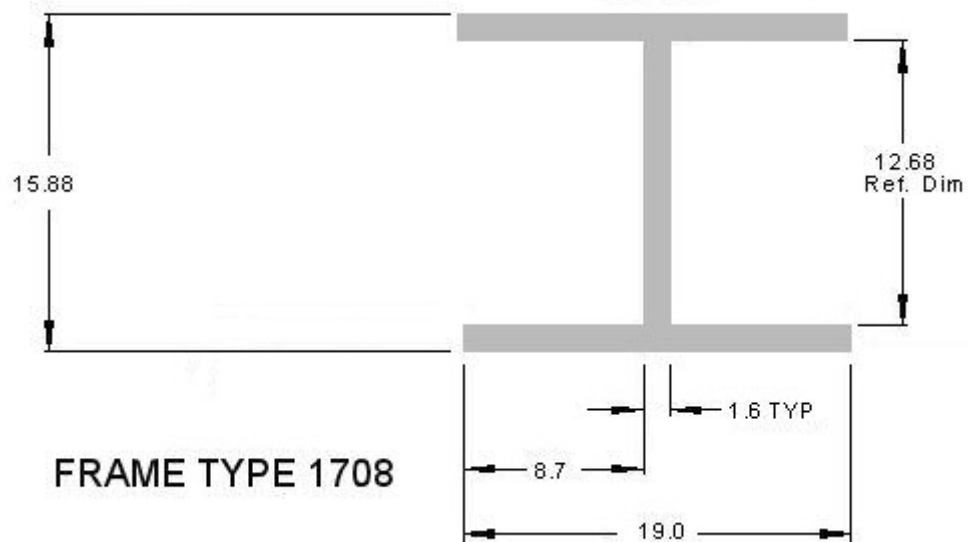


FRAME TYPE 1709



Centre Bar Extrusion

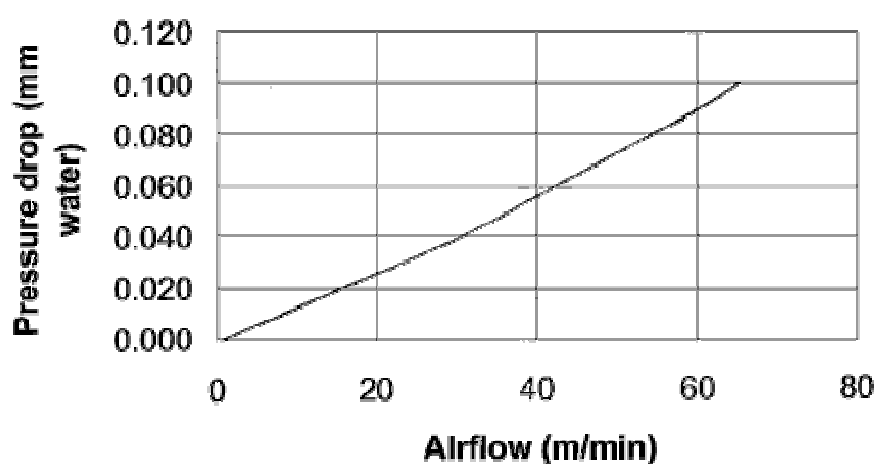
Where a vent panel is very large, we can fit a centre strengthening extrusion to provide additional mechanical rigidity to the vent panel. Used with outer frame styles 1701/1702/1703/1704 & 1707 only



Pressure Drop and Shielding Performance

SEM will be publishing enhanced pressure drop data later this year. In the meantime, pressure drop data is provided as is from previously published data.

Pressure drop across double layer aluminium honeycomb (2 X 6.3 thick X 3.18 cell)



Measured shielding performance in accordance with Mil Std 285

All vents fitted with solid mesh EMC gasket, with standard finish

Frequency	Field	Type 1 (db)	Type 2 (db)	Type 3 (db)	Type 4 (db)	Type 5 (db)
200kHz	H	66	39	65	71	71
100MHz	E	105	80	105	105	105
500MHz	P	81	55	50	93	93
2GHz	P	85	52	60	94	94
10GHz	P	85	61	72	82	90

Vent type 1:	2 layers 3.2cell x 3.2mm thick honeycomb (total 6.4mm)
Vent type 2:	1 layer 3.2cell x 6.35mm thick honeycomb
Vent type 3:	1 layer 1.6cell x 6.35mm thick honeycomb
Vent type 4:	2 layers 3.2cell x 6.35mm thick honeycomb (total 12.7mm)
Vent type 5:	1 layer 3.2cell x 6.35 thick honeycomb + 1 layer 3.2cell x 6.35mm thick 45° slant honeycomb (total 12.7mm)