

MATERIAL DATA SHEET

MATERIAL REFERENCE: 2J

T C Shielding material reference 2J is an extrusion and moulding grade fluorosilicone elastomer with Nickel/Graphite conductive filler. It is dark green in colour.

The material is specially compounded to offer excellent physical and electrical properties over an effective temperature range of -55 to $+\ 160^{\circ}$ C.

Fluorosilicones are modified chemically from silicone to offer greatly improved resistance to oils and fuels whilst retaining a wide operating temperature range.

Physical Properties:

	Test methods	Typical values:	
Hardness (IRHD)	ASTM D-2240	80	
Specific gravity (g/cc)	ASTM D-792	3.25	
Tensile strength (MPa)	ASTM D-412	0.75	
Elongation %	ASTM D-412	100 min	
Compression set % 72 hrs @ 100°C	ASTM D-395	30 max	
Electrical properties: Volume resistivity (Ohm/cm)	Mil-G-83528	0.05 max	
Shielding effectiveness (Mil-G-83528)dB: (Mil std 285 procedure)			
200KHz "H" Field		70	
100MHz "E" Field		100	
500MHz "E" Field		100	
2GHz Plane Wave		100	
10GHz Plane Wave		100	

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Typical Fluid Resistance Properties of Cured Compound

ASTM Test	Property	Typical Values for 2A, 2B, 2D & 2J.
D471	Fluid Resistance JP-4 Fuel	Fuel and Solvent Resistance
	72 hrs @ 25C (77F)	
	Durometer A, Points Change	-5
	Tensile Strength, % Change	-50
	Elongation, % Change	-25
	Volume, % Change	+12
D-471	Fluid Resistance Fuel C	
	72 hrs @ 25C (77F)	
	Durometer A, Points Change	-10
	Tensile Strength, % Change	-65
	Elongation, % Change	-45
	Volume, % Change	+25
D-471	Fluid Resistance Fuel B	
	22 hrs @ 25C (77F)	
	Durometer A, Points Change	-10
	Tensile Strength, % Change	-60
	Elongation, % Change	-45
	Volume, % Change	+22
D-471	Fluid Resistance ASTM #2 Oil	
	70 hrs @ 149C (300F)	_
	Durometer A, Points Change	-5
	Tensile Strength, % Change	-20
	Elongation, % Change	-10
	Volume, % Change	0
D-471	Fluid Resistance Mil-L-7808	
	70 hrs @ 149C (300F)	
	Durometer A, Points Change	-10
	Tensile Strength, % Change	-25
	Elongation, % Change	-15
	Volume, % Change	+10
D-471	Fluid Resistance Skydrol 500B-4	
	48 hrs @ 71C (160F)	
	Durometer A, Points Change	-15
	Tensile Strength, % Change	-67
	Elongation, % Change	-35 -25
PS 4.81	Volume, % Change	+25
D-471	Fluid Resistance SG Motor Oil	
	168 hrs @ 160C (320F)	10
	Durometer A, Points Change	-10
	Tensile Strength, % Change	t -50
	Elongation, % Change	-20
	Volume, % Change	+5

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